AMASPRO INC

America & Asia Products Inc



- *Immediate processing of your requests*
- *Fast Dispatch*
- *Constant quality control of our products*



Address

Villa Lucre, Calle Las Palmeras, Boulevard Las Colinas Panama, Republic of Panama

CATALOGUE

DIN 338 HSS STRAIGHT SHANK TWIST DRILLS

ASME B 94.11 HSS JOBBER LENGTH STRAIGTH SHANK TWIST DRILLS

DIN 1897 STUBBY DRILLS

ASME N 94.11 M HSS SCREW MARCHINE LENGTH STUBBY DRILLS

DIN 340 HSS LONG LENGTH STRAIGHT SHANK TWIST DRILLS

ASME B 94.11 M HSS TAPER LENGTH STRAIGHT SHANK TWIST DRILLS

DIN 345 HSS TAPER SHANK TWIST DRILLS

DIN 341 HSS LONG LENGTH TAPER SHANK TWIST DRILLS

HSS DOUBLE ENDED DRILLSS

HSS **SILIVER & DEMING** DRILLSS

HSS **AIRCRAFT EXTENSION** DRILLSS

QUICK CHANGE HEX SHANK IMPACT DRILLS/ 2PC DESING WITH ASSEMBLING SHANK

QUICK CHANGE HEX SHANK IMPACT DRILLS /1 PC DESING **SOLID SHANK**

WOOD BRAD POINT DRILLS

MASONRY DRILLS

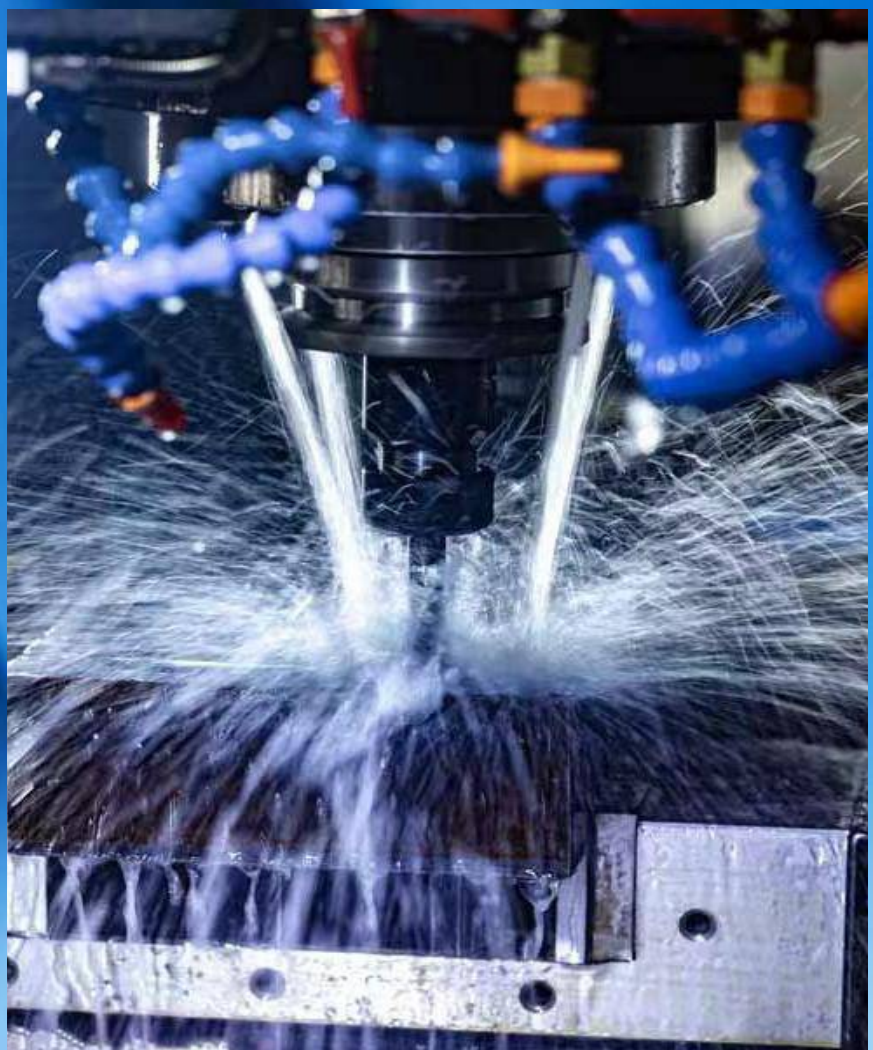
HAMMER DRILLS

COMBINED TAPS

STEP DRILLS

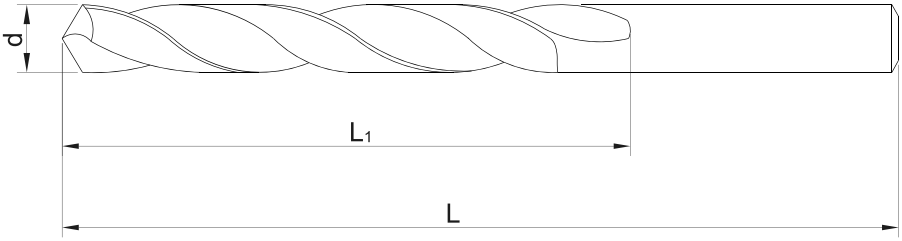
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DIN338 HSS STRAIGHT SHANK TWIST DRILLS





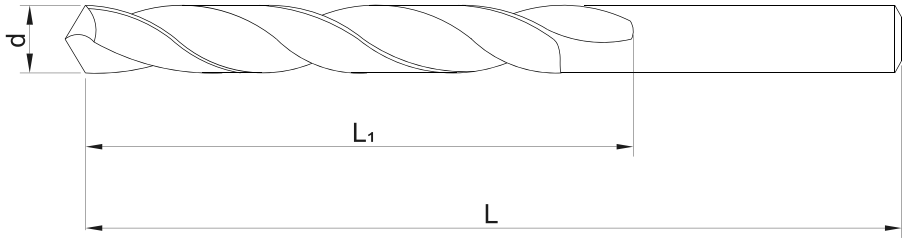


直径 d	总长 L	槽长 L_1
0.2	19	2.5
0.22	19	2.5
0.25	19	3
0.28	19	3
0.3	19	3
0.32	19	4
0.35	19	4
0.38	19	4
0.4	20	5
0.42	20	5
0.45	20	5
0.48	20	5
0.5	22	6
0.52	22	6
0.55	24	7
0.58	24	7
0.6	24	7
0.62	26	8
0.65	26	8
0.68	28	9
0.7	28	9
0.72	28	9
0.75	28	9
0.78	30	10
0.8	30	10
0.82	30	10
0.85	30	10

直径 d	总长 L	槽长 L_1
0.88	32	11
0.9	32	11
0.92	32	11
0.95	32	11
0.98	34	12
1	34	12
1.05	34	12
1.1	36	14
1.15	36	14
1.2	38	16
1.25	38	16
1.3	38	16
1.35	40	18
1.4	40	18
1.45	40	18
1.5	40	18
1.55	43	20
1.6	43	20
1.65	43	20
1.7	43	20
1.75	46	22
1.8	46	22
1.85	46	22
1.9	46	22
1.95	49	24
2	49	24
2.05	49	24

ASME B 94.11 M HSS SCREWS MARCHINE LENGTH STUBBY DRILLS





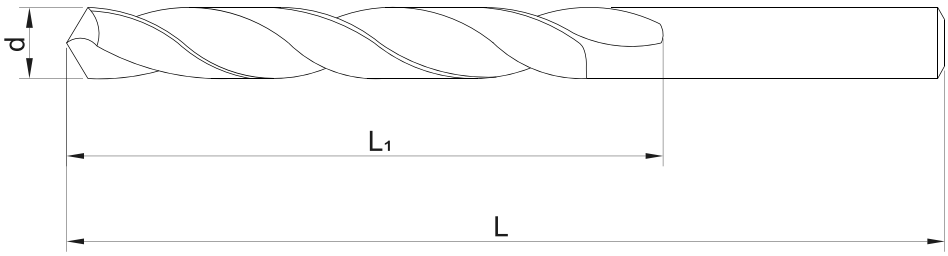


直径 d		总长 L	槽长 L_1
1/16	1.588	48	22
5/64	1.984	51	25
3/32	2.381	57	32
7/64	2.778	67	38
1/8	3.175	70	41
9/64	3.572	73	44
5/32	3.969	79	51
11/64	4.366	83	54
3/16	4.763	89	59
13/64	5.159	92	62
7/32	5.556	95	64
15/64	5.953	98	67
1/4	6.35	102	70
17/64	6.747	105	73
9/32	7.144	108	75
19/64	7.541	111	78
5/16	7.938	114	81
21/64	8.334	117	84
11/32	8.731	121	87
23/64	9.128	124	89
3/8	9.525	127	92
25/64	9.922	130	95
13/32	10.319	133	98
27/64	10.716	137	100
7/16	11.113	140	103
29/64	11.509	143	106
15/32	11.906	146	110
31/64	12.303	149	111
1/2	12.7	152	114

直径 d		总长 L	槽长 L_1
33/64	13.097	168	122
	13.1	168	122
	13.2	168	122
	13.3	168	122
	13.4	168	122
17/32	13.494	168	122
	13.5	168	122
	13.6	168	122
	13.7	168	122
	13.8	168	122
35/64	13.891	168	122
	13.9	168	122
	14	168	122
	14.25	168	122
9/16	14.288	168	122
	14.5	168	122
37/64	14.684	168	122
	14.75	181	132
	15	181	132
19/32	15.081	181	132
	15.25	181	132
39/64	15,478	181	132
	15.5	181	132
	15.75	181	132
5/8	15.875	181	132
	16	181	132
	16.25	181	132
41/64	16.272	181	132
	16.5	181	132

DIN 1897 STUBBY DRILLS







直径 d	总长 L	槽长 L_1
0.2	19	1.5
0.3	19	1.5
0.35	19	2
0.38	19	2
0.4	19	2.5
0.45	19	2.5
0.48	19	2.5
0.5	20	3
0.6	21	3.5
0.65	22	4
0.7	23	4.5
0.75	23	4.5
0.8	24	5
0.9	25	5.5
1	26	6
1.1	28	7
1.2	30	8
1.3	30	8
1.4	32	9
1.5	32	9
1.6	34	10
1.7	34	10
1.8	36	11
1.9	36	11
2	38	12
2.1	38	12
2.2	40	13
2.3	40	13
2.4	43	14

直径 d	总长 L	槽长 L_1
2.5	43	14
2.6	43	14
2.7	46	16
2.8	46	16
2.9	46	16
3	46	16
3.1	49	18
3.2	49	18
3.3	49	18
3.4	52	20
3.5	52	20
3.6	52	20
3.7	52	20
3.8	55	22
3.9	55	22
4	55	22
4.1	55	22
4.2	55	22
4.3	58	24
4.4	58	24
4.5	58	24
4.6	58	24
4.7	58	24
4.8	62	26
4.9	62	26
5	62	26
5.1	62	26
5.2	62	26
5.3	62	26

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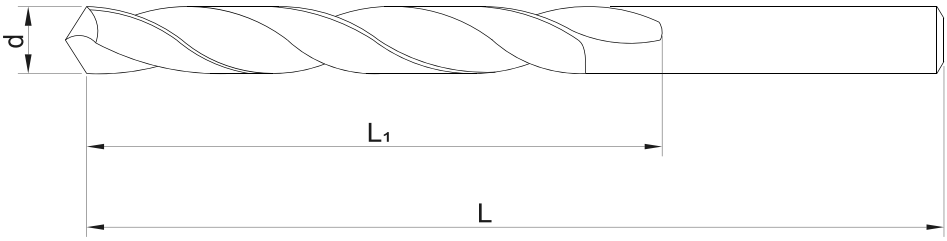
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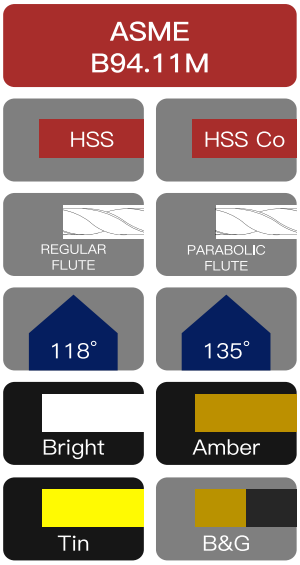




ASME B.94.11M HSS SCREW MARCHINE LENGTH STUBBY DRILLS





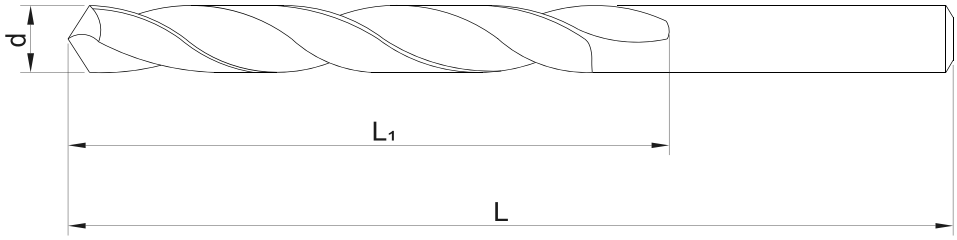


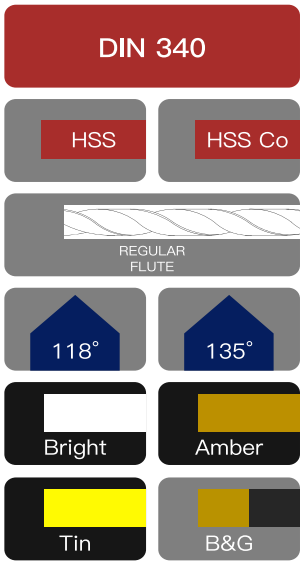
直径 d		总长 L	槽长 L_1
1/16	1.588	41	16
5/64	1.984	43	17
3/32	2.381	44	19
7/64	2.778	46	21
1/8	3.175	48	22
9/64	3.572	49	24
5/32	3.969	52	25
11/64	4.366	54	27
3/16	4.763	56	29
13/64	5.159	57	30
7/32	5.556	60	32
15/64	5.953	62	33
1/4	6.35	64	35
17/64	6.747	67	37
9/32	7.144	68	38
19/64	7.541	70	40
5/16	7.938	71	41
21/64	8.334	75	43
11/32	8.731	76	43
23/64	9.128	78	44
3/8	9.525	79	46
25/64	9.922	83	48
13/32	10.319	84	49
27/64	10.716	86	51
7/16	11.113	87	52
29/64	11.509	90	54
15/32	11.906	92	54
31/64	12.303	94	56
1/2	12.7	95	57

直径 d		总长 L	槽长 L_1
A	5.944	62	33
B	6.045	64	35
C	6.147	64	35
D	6.248	64	35
E	6.35	64	35
F	6.528	67	37
G	6.629	67	37
H	6.756	68	38
I	6.909	68	38
J	7.036	68	38
K	7.137	68	38
L	7.366	70	40
M	7.493	70	40
N	7.671	71	41
0	8.026	75	43
P	8.204	75	43
Q	8.433	76	43
R	8.611	76	43
S	8.839	78	44
T	9.093	78	44
U	9.347	79	46
V	9.576	83	48
W	9.804	83	48
X	10.084	84	49
Y	10.262	84	49
Z	10.49	86	51
60	1.016	35	13
59	1.041	35	13
58	1.067	35	13

DIN340 HSS LONG LENGTH STRAIGHT SHANK TWIST DRILL





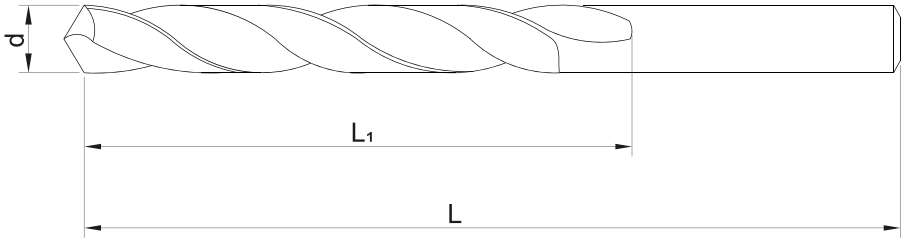


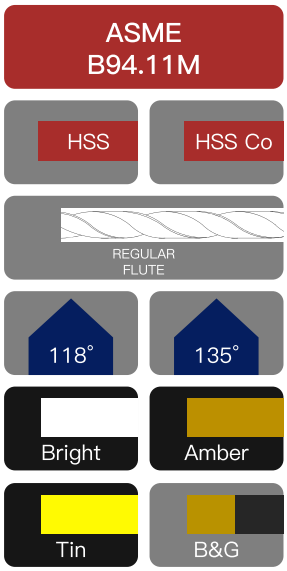
直径 d	总长 L	槽长 L_1
1	56	33
1.1	60	37
1.2	65	41
1.3	65	41
1.4	70	45
1.5	70	45
1.6	76	50
1.7	76	50
1.8	80	53
1.9	80	53
2	85	56
2.1	85	56
2.2	90	56
2.3	90	56
2.4	95	62
2.5	95	62
2.6	95	62
2.7	100	66
2.8	100	66
2.9	100	66
3	100	66
3.1	106	69
3.2	106	69
3.3	106	69
3.4	112	73
3.5	112	73
3.6	112	73
3.7	112	73
3.8	119	78
3.9	119	78
4	119	78

直径 d	总长 L	槽长 L_1
4.1	119	78
4.2	119	78
4.3	126	82
4.4	126	82
4.5	126	82
4.6	126	82
4.7	126	82
4.8	132	87
4.9	132	87
5	132	87
5.1	132	87
5.2	132	87
5.3	132	87
5.4	139	91
5.5	139	91
5.6	139	91
5.7	139	91
5.8	139	91
5.9	139	91
6	139	91
6.1	148	97
6.2	148	97
6.3	148	97
6.4	148	97
6.5	148	97
6.6	148	97
6.7	148	97
6.8	156	102
6.9	156	102
7	156	102
7.1	156	102

ASME B 94.11 M HSS TAPER LENGTH STRAIGTH SHANNK TWIST DRILLS





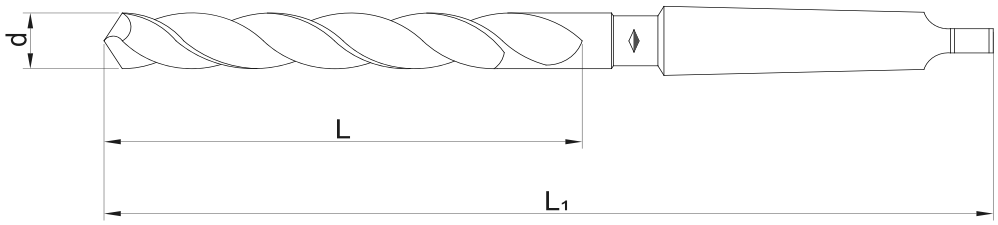


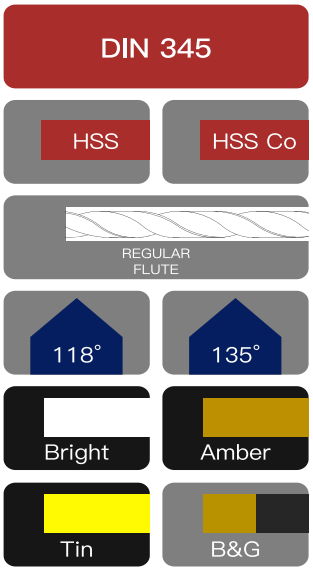
直径 d		总长 L	槽长 L_1
1/16	1.588	76	44
5/64	1.984	95	51
3/32	2.381	108	57
7/64	2.778	117	64
1/8	3.175	137	76
9/64	3.572	137	76
5/32	3.969	137	76
11/64	4.366	146	86
3/16	4.763	146	86
13/64	5.159	152	92
7/32	5.556	152	92
15/64	5.953	156	95
1/4	6.35	156	95
17/64	6.747	159	98
9/32	7.144	159	98
19/64	7.541	162	102
5/16	7.938	162	102
21/64	8.334	165	105
11/32	8.731	165	105
23/64	9.128	171	108
3/8	9.525	171	108
25/64	9.922	178	111
13/32	10.319	178	111
27/64	10.716	184	117
7/16	11.113	184	117
29/64	11.509	190	121
15/32	11.906	190	121
31/64	12.303	197	121
1/2	12.7	197	121

直径 d		总长 L	槽长 L_1
60	1.016	57	29
59	1.041	57	29
58	1.067	57	29
57	1.092	57	29
56	1.181	57	29
55	1.321	76	44
54	1.397	76	44
53	1.511	76	44
52	1.613	95	51
51	1.702	95	51
50	1.778	95	51
49	1.854	95	51
48	1.93	95	51
47	1.994	108	57
46	2.057	108	57
45	2.083	108	57
44	2.184	108	57
43	2.261	108	57
42	2.375	108	57
41	2.438	117	64
40	2.489	117	64
39	2.527	117	64
38	2.578	117	64
37	2.642	117	64
36	2.705	117	64
35	2.794	130	70
34	2.819	130	70
33	2.87	130	70
32	2.946	130	70

DIN345 HSS TAPER SHANK TWIST DRILLS





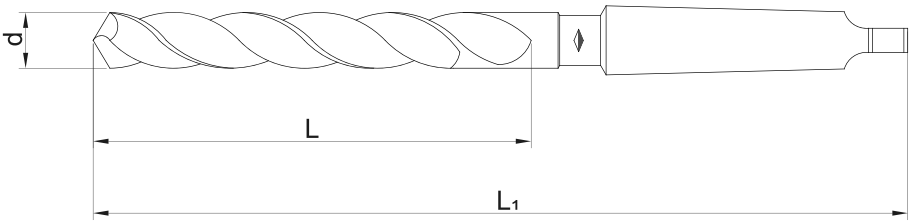


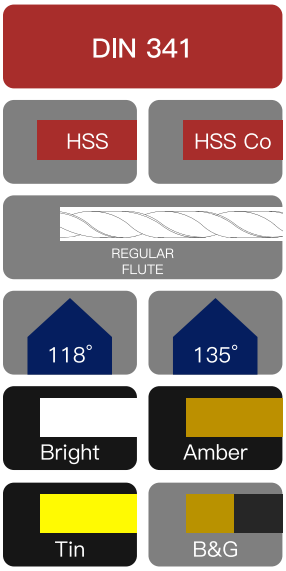
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		总长 L_1	莫氏锥柄号
3	33	114	1
3.2	36	117	1
3.5	39	120	1
3.8	43	124	1
4	43	124	1
4.2	43	124	1
4.5	47	128	1
4.8	52	133	1
5	52	133	1
5.2	52	133	1
5.5	57	138	1
5.8	57	138	1
6	57	138	1
6.2	63	144	1
6.5	63	144	1
6.8	69	150	1
7	69	150	1
7.2	69	150	1
7.5	69	150	1
7.8	75	156	1
8	75	156	1
8.2	75	156	1
8.5	75	156	1
8.8	81	162	1
9	81	162	1
9.2	81	162	1
9.5	81	162	1
9.8	87	168	1

直径 d	刀刃 L	标准柄	
		总长 L_1	莫氏锥柄号
10	87	168	1
10.2	87	168	1
10.5	87	168	1
10.8	94	175	1
11	94	175	1
11.2	94	175	1
11.5	94	175	1
11.8	94	175	1
12	101	182	1
12.2	101	182	1
12.5	101	182	1
12.8	101	182	1
13	101	182	1
13.2	101	182	1
13.5	108	189	1
13.8	108	189	1
14	108	189	1
14.25	114	212	2
14.5	114	212	2
14.75	114	212	2
15	114	212	2
15.25	120	218	2
15.5	120	218	2
15.75	120	218	2
16	120	218	2
16.25	125	223	2
16.5	125	223	2
16.75	125	223	2

DIN 341 HSS LONG LENGTH TAPER SHANK TWIST DRILLS







规格 d	刃长 L	总长 L_1	莫氏锥柄号
5	74	155	1
5.1	74	155	1
5.2	74	155	1
5.3	74	155	1
5.4	74	155	1
5.5	80	161	1
5.6	80	161	1
5.7	80	161	1
5.8	80	161	1
5.9	80	161	1
6	80	161	1
6.1	80	161	1
6.2	86	167	1
6.3	86	167	1
6.4	86	167	1
6.5	86	167	1
6.6	86	167	1
6.7	86	167	1
6.8	93	174	1
6.9	93	174	1
7	93	174	1
7.1	93	174	1
7.2	93	174	1
7.3	93	174	1
7.4	93	174	1
7.5	93	174	1
7.6	93	174	1
7.7	93	174	1
7.8	100	181	1
7.9	100	181	1
8	100	181	1

规格 d	刃长 L	总长 L_1	莫氏锥柄号
8.1	100	181	1
8.2	100	181	1
8.3	100	181	1
8.4	100	181	1
8.5	100	181	1
8.6	100	181	1
8.7	100	181	1
8.8	107	188	1
8.9	107	188	1
9	107	188	1
9.1	107	188	1
9.2	107	188	1
9.3	107	188	1
9.4	107	188	1
9.5	107	188	1
9.6	107	188	1
9.7	107	188	1
9.8	116	197	1
9.9	116	197	1
10	116	197	1
10.1	116	197	1
10.2	116	197	1
10.3	116	197	1
10.4	116	197	1
10.5	116	197	1
10.6	116	197	1
10.7	116	197	1
10.8	125	206	1
10.9	125	206	1
11	125	206	1
11.1	125	206	1

AMASPRO INC

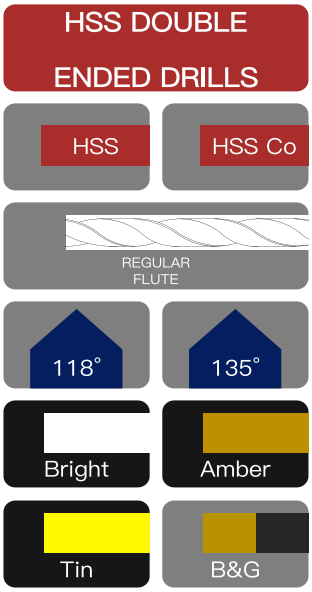
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HSS DOUBLE ENDED DRILLS

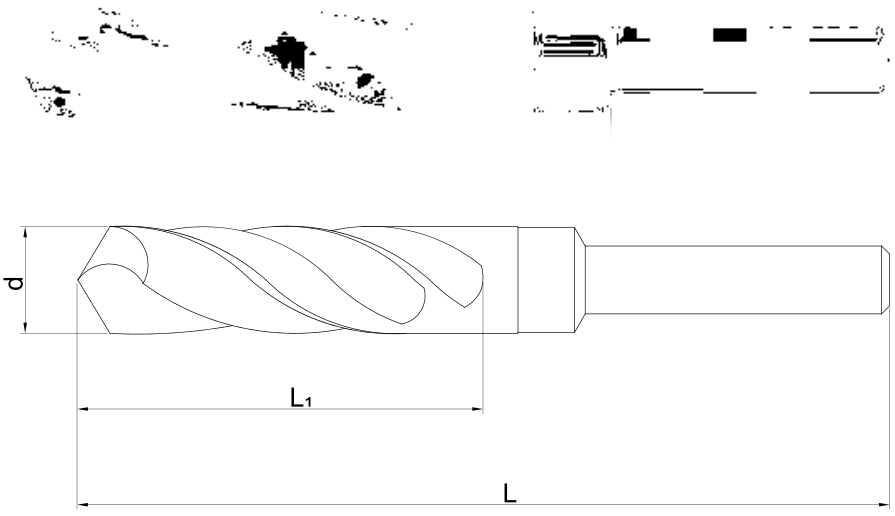






直径 d	总长 l	槽长 l_1
5/64	38	7.5
3/32	43	9.5
7/64	46	9.5
1/8	49	11.2
9/64	52	12.5
5/32	55	14.0
11/64	58	15.5
3/16	63	17.0
13/64	63	17.0
7/32	66	19.0
15/64	66	19.0
1/4	70	21.2
2.0	38	7.5
2.5	43	9.5
3.0	46	10.6
3.2	49	11.2
3.5	52	12.5
4.0	55	14.0
4.2	55	14.0
4.5	58	15.5
4.8	62	17.0
5.0	62	17.0
5.2	62	17.0
5.5	66	19.0
5.8	66	19.0
6.0	66	19.0
6.2	70	21.2
6.5	70	21.2

HSS SILIVER&DEMING DRILLS

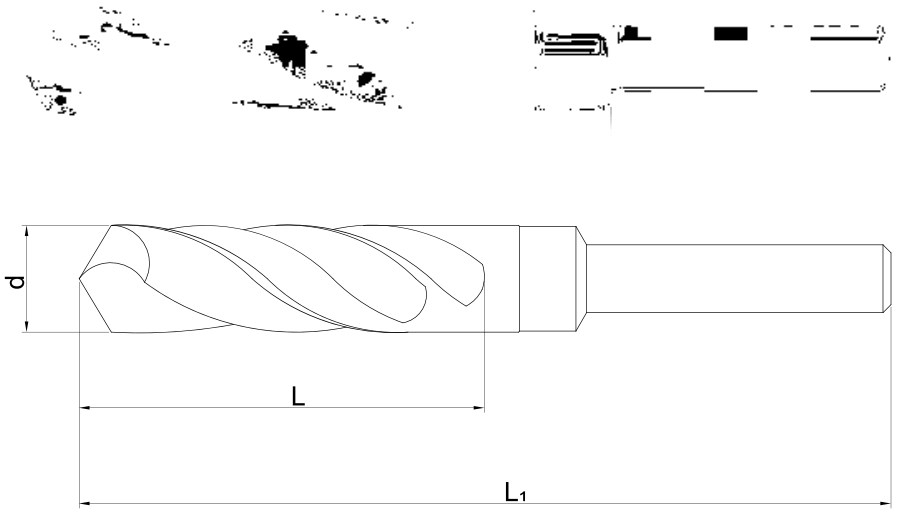


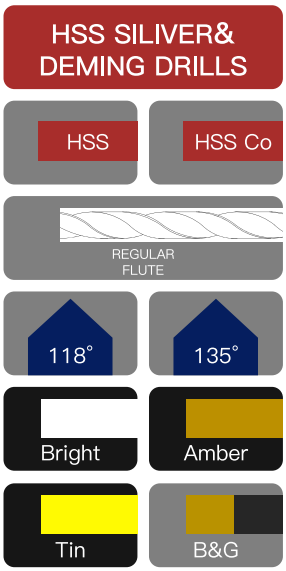


直径 d	总长 L	槽长 L_1
13	152	76
13.5	152	76
14	152	76
14.5	152	76
15	152	76
15.5	152	76
16	152	76
16.5	152	76
17	152	76
17.5	152	76
18	152	76
18.5	152	76
19	152	76
19.5	152	76
20	152	76
20.5	152	76
21	152	76
21.5	152	76
22	152	76
22.5	152	76
23	152	76
23.5	152	76
24	152	76
24.5	152	76
25	152	76
25.5	152	76

直径 d	总长 L	槽长 L_1
26	152	76
26.5	152	76
27	152	76
27.5	152	76
28	152	76
28.5	152	76
29	152	76
29.5	152	76
30	152	76
30.5	152	76
31	152	76
31.5	152	76
32	152	76
32.5	152	76
33	152	76
33.5	152	76
34	152	76
34.5	152	76
35	152	76
35.5	152	76
36	152	76
36.5	152	76
37	152	76
37.5	152	76
38	152	76

HSS SILIVER&DEMING DRILLS

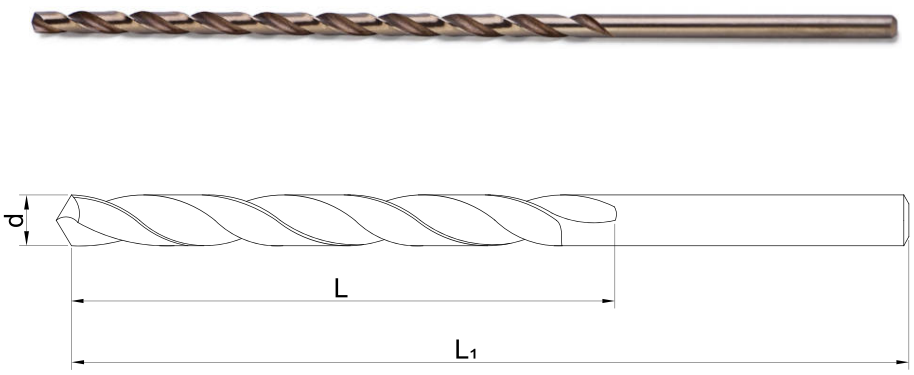


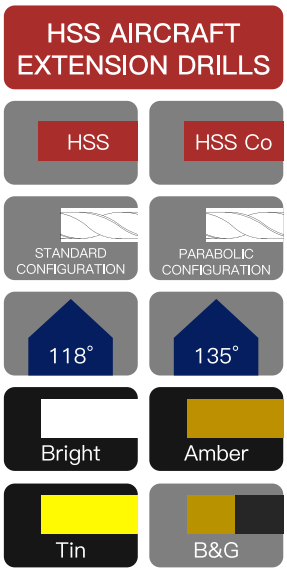


规格 d	总长 L_1	刃长 L
33/64	152	76
17/32	152	76
35/64	152	76
9/16	152	76
37/64	152	76
19/32	152	76
39/64	152	76
5/8	152	76
41/64	152	76
21/32	152	76
43/64	152	76
11/16	152	76
45/64	152	76
23/32	152	76
47/64	152	76
3/4	152	76
49/64	152	76
25/32	152	76
51/64	152	76
13/16	152	76
53/64	152	76
27/32	152	76
55/64	152	76
7/8	152	76

规格 d	总长 L_1	刃长 L
57/64	152	76
29/32	152	76
59/64	152	76
15/16	152	76
61/64	152	76
31/32	152	76
63/64	152	76
1/1	152	76
1-1/64	152	76
1-1/32	152	76
1-3/64	152	76
1-1/16	152	76
1-5/64	152	76
1-3/32	152	76
1-7/64	152	76
1-1/8	152	76
1-9/64	152	76
1-5/32	152	76
1-11/64	152	76
1-3/16	152	76
1-13/64	152	76
1-7/32	152	76
1-15/64	152	76
1-1/4	152	76

HSS AIRCRAFT EXTENSION DRILLS

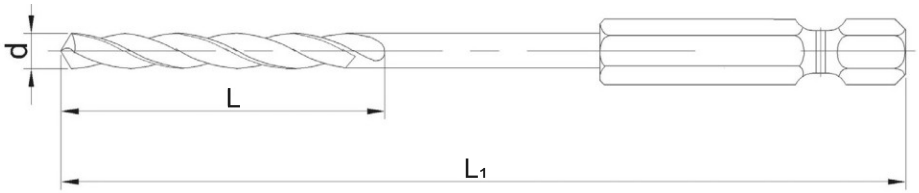


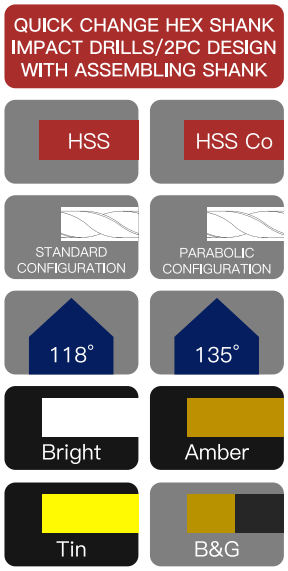


规格 d		总长 L_1		刃长 L
		6"	12"	
1/16	1.588	152	305	22
5/64	1.984	152	305	25
3/32	2.381	152	305	32
7/64	2.778	152	305	38
1/8	3.175	152	305	41
9/64	3.572	152	305	44
5/32	3.969	152	305	51
11/64	4.366	152	305	54
3/16	4.763	152	305	59
13/64	5.159	152	305	62
7/32	5.556	152	305	64
15/64	5.953	152	305	67
1/4	6.35	152	305	70
17/64	6.747	152	305	73
9/32	7.144	152	305	75
19/64	7.541	152	305	78
5/16	7.938	152	305	81
21/64	8.334	152	305	84
11/32	8.731	152	305	87

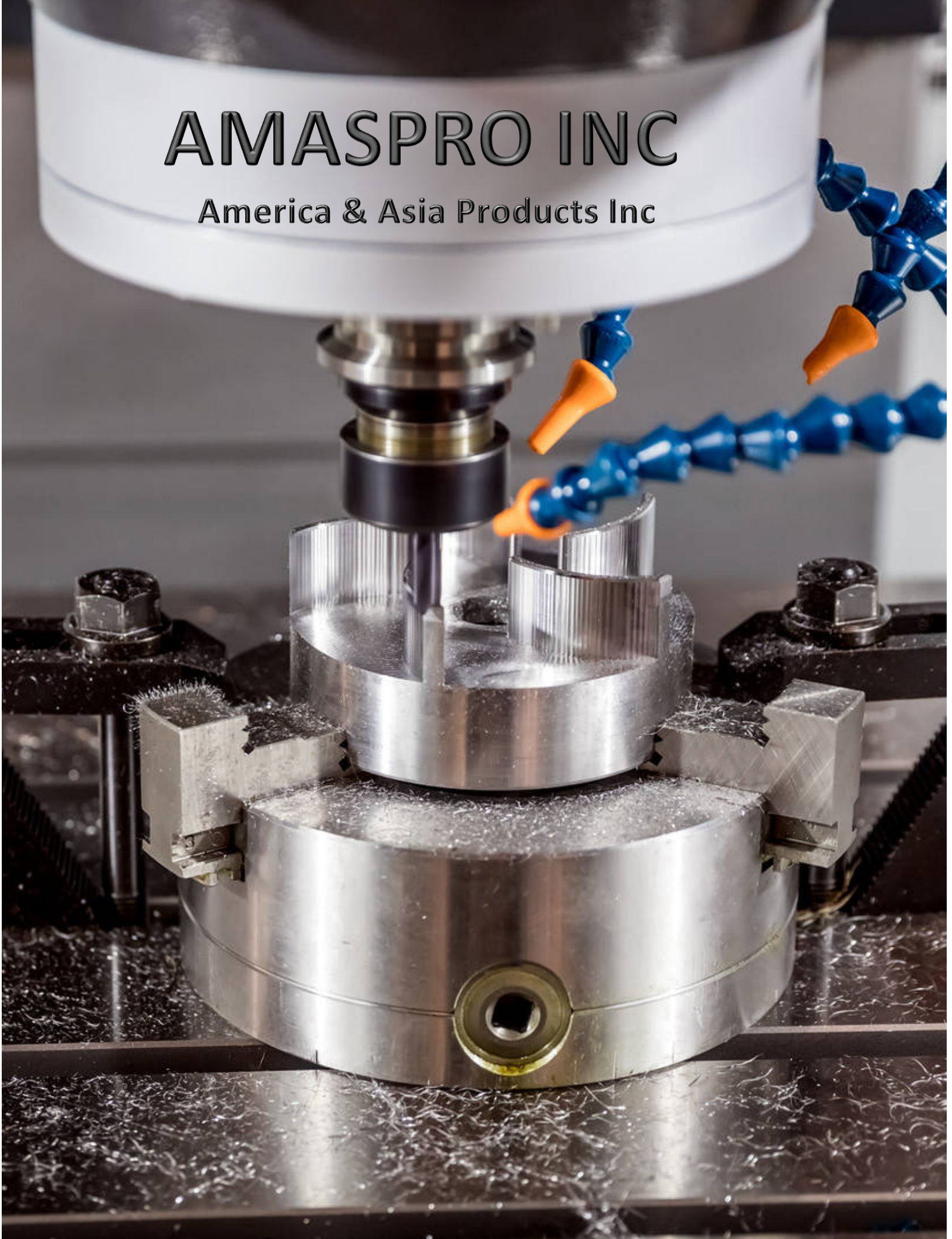
QUICK CHANGE HEX SHANK IMPACT DRILLS/2PC DESIGN WITH ASSEMBLING SHANK



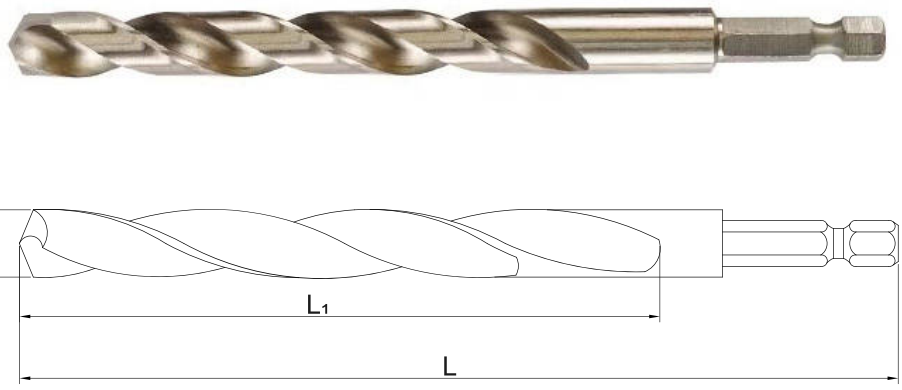




DIN 338				
BIT SIZE (mm)	O" A "	" B "	" C "	CLAMP FORCE (N.M)
1.5	1.5	61	18	0.37
2	2	70	24	0.77
2.5	2.5	78	30	1.01
3	3	82	33	1.66
3.2	3.2	86	36	1.75
3.5	3.5	91	39	2.50
4	4	96	43	3.36
4.5	4.5	101	47	4.90
4.8	4.8	107	52	5.10
5	5	107	52	5.28
5.5	5.5	114	57	6.67
6	6	114	57	8.06
6.5	6.5	122	63	8.60


AMASPRO INC
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QUICK CHANGE HEX SHANK IMPACT DRILLS/ 1PC DESING SOLID SHANK





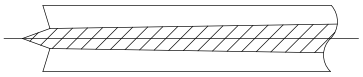
直径 d	总长 L	槽长 L_1
3.00	29	67
3.20	29	67
3.50	29	70
3.80	30	71
4.00	30	71
4.20	30	71
4.50	31	75
4.80	33	78
5.00	33	78
5.20	33	78
5.50	35	79
5.80	35	79
6.00	35	79
6.20	38	81
6.50	38	81
6.80	45	89
7.00	45	89
7.20	45	89
7.50	45	89
7.80	51	102
8.00	51	102

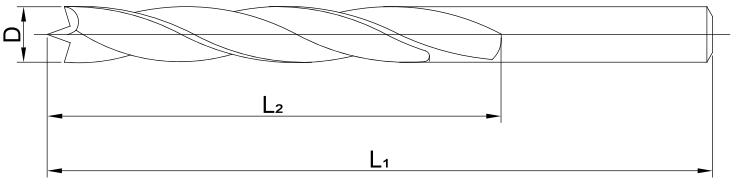
直径 d	总长 L	槽长 L_1
8.20	51	102
8.50	51	102
8.80	51	102
9.00	51	102
9.20	51	102
9.50	51	102
9.80	51	102
10.00	51	102
10.20	51	102
10.50	51	102
10.80	51	102
11.00	51	102
11.20	51	102
11.50	51	102
11.80	51	102
12.00	51	102
12.20	51	102
12.50	51	102
12.80	51	102
13.00	51	102

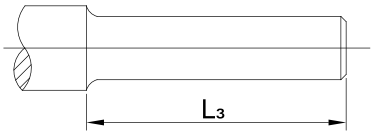

AMASPRO INC
America & Asia Products Inc

WOOD BRAD POINT DRILLS





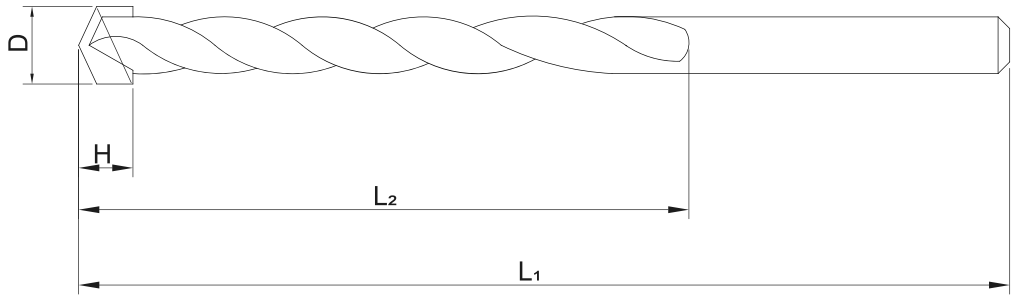




D	L_1	L_2	D_1	L_3	D	L_1	L_2	D_1	L_3
3	60	32			3.5	70	38		
4	75	43			4.5	80	45		
5	85	51			5.5	92	54		
6	92	54			6.5	100	60		
7	100	60			7.5	105	60		
8	115	71			8.5	115	71		
9	115	71			9.5	115	85		
10	120	82			10.5	130	82		
11	140	90			11.5	140	90		
12	140	90			12.5	150	92	12	20
13	150	95	12	20	13.5	150	92	12	20
14	150	95	12	20	14.5	160	100	12	20
15	160	100	12	20	15.5	160	100	12	20
16	160	100	12	20	16.5	170	115	12	20
18	170	115	12	20	0.5	170	115	12	20
20	180	130	12	20					
22	200	150	20	30					
24	200	150	20	30					
26	250	170	20	30					
28	250	170	20	30					
30	260	180	20	30					
32	280	195	20	30					
34	285	200	20	30					
36	290	205	20	30					
38	295	210	20	30					
40	300	215	20	30					

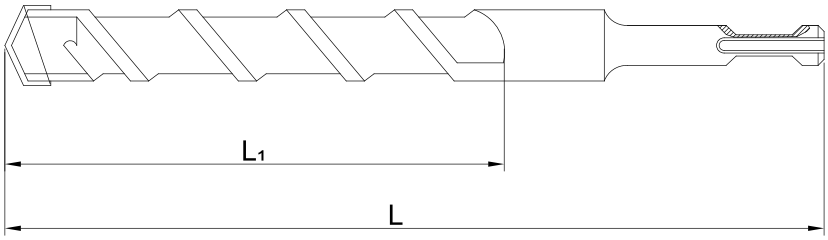
MASONRY DRILLS





D	+IT14 +IT12		Stub Series Length		Jobbers Length		Long Length		Fxtra Long Length		d
			L_3	≈ L_2	L_1	≈ L_2	L_1	≈ L_2	L_1	≈ L_2	
3.0	+0.25	0.1	60	30							
4.0	+0.30	0.12	75	50							
4.5	+0.30	0.12	85	55	150	85					
5.0	+0.30	0.12	85	55	150	85					
5.5	+0.30	0.12	85	55	150	85					
6.0	+0.30	0.12	100	65	150	85					
6.5	+0.36	0.15	100	65	150	85					
7.0	+0.36	0.15	100	65	150	85					
8.0	+0.36	0.15	120	80	200	135					
8.5	+0.36	0.15	120	80	200	135					
9.0	+0.36	0.15	120	80	200	135					
10.0	+0.36	0.15	120	80	200	135					
11.0	+0.43	0.18	150	90	200	135					10
12.0	+0.43	0.18	150	90	200	150	400	350	600	550	10
13.0	+0.43	0.18	150	90			400	350	600	350	10
14.0	+0.43	0.18	150	90			400	350	600	550	13
16.0	+0.43	0.18	150	90			400	350	600	550	13
18.0	+0.43	0.18	160	100			400	350	600	550	13
20.0	+0.52	0.21	160	100			400	350	600	550	13 or 16
22.0	+0.52	0.21	160	100			400	350	600	550	13 or 16
24.0	+0.52	0.21	160	100			400	350	600	550	13 or 16
25.0	+0.52	0.52	160	100					600	550	13 or 16

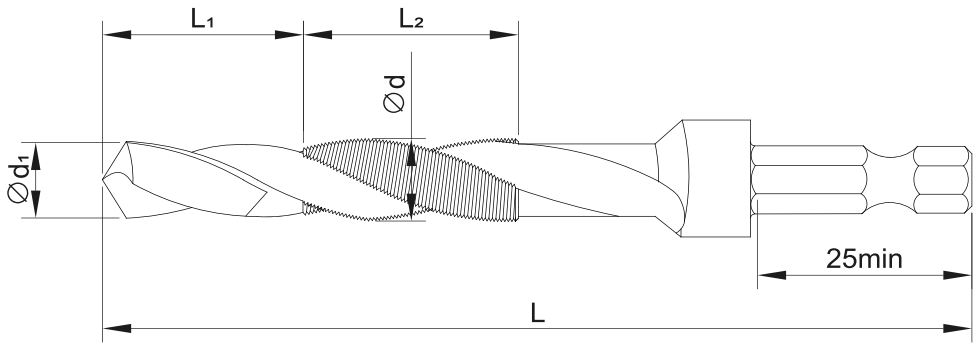
HAMMER DRILLS



d		L			
mm	ToL.	Stub	Jobbes	Long	Extra Long
5	+0.30	110	160	210	
6	+0.12	110	160	210	
7	+0.36	110	160	210	
8	+0.15	110	160	210	
10	+0.15	110	160	210	310
12	+0.43	160	160	210	310
14	+0.43	160	160	210	310
16	+0.18	160	210	210	310
18	+0.18	160	210	210	310
20	+0.52	160	210	360	310
22	+0.52	210	210	360	460
24	+0.21	210	310	360	460
26	+0.21	210	310	360	460
28	+0.21	210	310	460	610
32	+0.62	260	310	460	610
35	+0.62	260	310	460	610
38	+0.62	260	310	460	610
40	+0.62	260	360	460	610
42	+0.25	260	360	460	610
45	+0.25	260	360	460	610
50	+0.25	260	360	460	610

COMBINED TAPS

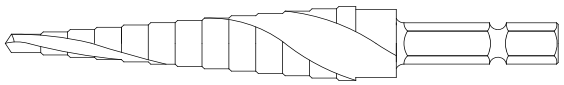


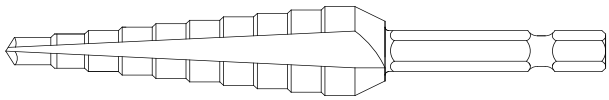


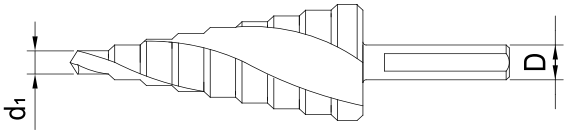
尺寸参数表 Dimension parameter table					
代号	L	L_1	L_2	L_3	d_1
M4	50	6	8	28	3.25–3.30
M5	53	7	9	29	4.15–4.20
M6	56	8	11	29	4.95–5.00
M8	64	14	17	30	6.75–6.80
M10	72	17	18	31	8.45–8.50
8–32UNC	52.5	6.5	9	28	3.40–3.45
10–32UNF	57.0	6.5	13	29	4.04–4.10
10–24UNC	57.0	6.5	13	29	3.81–3.86
12–24UNC	57.0	6.5	13	29	4.45–4.50
1/4–20UNC	58.0	7.5	14	29	5.06–5.11
5/16–18UNC	79.2	16.5	18.5	30	6.48–6.54

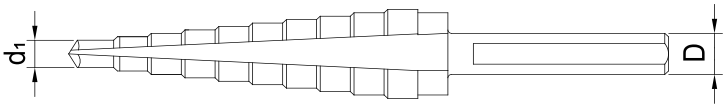
STEP DRILLS











序号	加工孔范围	总长	台阶数	柄径
	inch	inch		inch
1	3/16–1/2	3.125	6	1/4
2	1/8–1/2	3.125	13	1/4
3	1/4–3/4	2.75	9	3/8
4	3/16–7/8	3.25	12	3/8
5	1/2 ~ 1	3	9	3/8
6	7/8–13/8	3.25	5	3/8
7	3/8–1/2	1.875	2	1/4
8	7/8–11/8	2.4375	2	3/8

序号	加工孔范围	总长	台阶数	柄径
	mm	mm		mm
0/5	4,0–12,00	65	5	6
0/9	4,0–12,00	65	9	6
1	4.0–20.00	75	9	8
2	4.0–30,00	100	14	10
3	6.0–38,00	100	12	10
4	6.0–26,75	75	8	10
5	4.0–39,00	107	13	10
6	6.0–32.00	75	8	10
7	5.0–28,00	69	7	10
8	6.0–30,50	80	9	10
9	6.0–37,00	100	12	10
10	4.8–10,65	54	5	6
11	6.0–25,00	65	7	10
12	6.0–32,00	76	9	10
13	6.0–40,00	105	16	13

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